



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2011-101
Job Sheet 207066



Part No: D2011-101

Job Qty: 12 pcs

Part Name: Mirror 6"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/18/20

Job Tracking No:

Due Date: 3/6/20

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV G IPP: J 04.09.15 Added Steps 5-7 KJ/JLM IPP: K 05.12.15 chg black sikaflex for white EC IPP L 08.11.06 new drawing EC verify: DD IPP: M 08.12.19 Added step 3 KJ Verified by: LL IPP rev N 10.01.13 added wrap per ncr09-118 EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
100	Purchasing	12	3/6/20	3/6/20	0.00	0.00	Purchasing - 1		NE FEB 26 2020
		13					Purchasing - 2		
		9-89					Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	12	3/6/20	3/6/20	0.00	0.00	Packaging 2 - 1 - B4B		
		pcs					Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		NE FEB 26 2020
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		



Container No: S258787



Part: D2011-101

Job No: 207066

Serial No/Batch: S258787

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 02/26/20

Plex 2/18/20 11:47 AM Dart.Lavoie.Chanta

					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
					Packaging 2 - 37 - B4B	
120 QC 6	12 pcs	3/6/20	0.00 0.00	QC 6 - 9		
				QC 6 - 68		
				QC 6 - 61		
				QC 6 - 40		DAS APR 15 2020 40 9-89
				QC 6 - 81		
130 Small Fab - 2 - B4B	12 pcs	3/6/20	0.00 1.36	Small Fab - 1 - B4B		
				Small Fab - 2 - B4B		
				Small Fab - 3 - B4B		DAS
				Small Fab - 4 - B4B		58 APR 23 2020 9-89
				Small Fab - 5 - B4B		
				Small Fab - 6 - B4B		
				Small Fab - 7 - B4B		
				Small Fab - 8 - B4B		
				Small Fab - 9 - B4B		
140 QC 5	12 pcs	3/6/20	0.00 0.00	Small Fab - Various 1 - B4B		
				QC 5 - 10		
				QC 5 - 12		
				QC 5 - 17		
				QC 5 - 18		
				QC 5 - 19		
				QC 5 - 22		
				QC 5 - 24		
				QC 5 - 3		
				QC 5 - 43		
				QC 5 - 49		
				QC 5 - 51		
				QC 5 - 58		
				QC 5 - 68		
				QC 5 - 9		
				QC 5 - 50		
				QC 5 - 30		
				QC 5 - 40		DAS APR 23 2020 40 9-89
				QC 5 - 61		
				QC 5 - 81		
150 Packaging 3-1 - Stock - B4B	12 pcs	3/6/20	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		DAS
				Packaging 3 - 7 - B4B		28 9-89
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		

				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
160 QC 21 - SA	12	3/6/20	0.00 0.00	QC 21 - SA - 21	
	pcs			QC 21 - SA - 70	DAS
				QC 21 - SA - 53	21

APR 24 2020

Part Op 100 - Purchasing - Issue P/O: _____ Mirror P/N: 28663 supplier: BOM INDUSTRIAL
 Descriptions: 110 - Receive & Inspect for Damage & Mat'l Certs - Ensure material certification is attached
 120 - QC6- All purchased or subcontracted products
 130 - Small Fab - 1- Wrap mirror with plastic wrap 2- Discard Hardware & Install new hardware loosely 3- Crimp stud as per Dwg D2011
 140 - QC5- Inspect part completeness to step on W/O - 4- Test assembly to 50lbs pull test after 24 hours
 150 - Identify as per dwg & Stock Location: _____
 160 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
28663	Mirror 6" D2011-101	12 Ea (1 ea)	100-Purchasing	S258785
D2829 GA127	Threaded Stud	12 pcs (1 ea)	130-Small Fab - 2 - B4B	231828
D3014-1 ST15	Lock Nut	12 pcs (1 ea)	130-Small Fab - 2 - B4B	198961
NAS1149D0416J 264	Washer	12 Ea (1 ea)	130-Small Fab - 2 - B4B	PM151511-1

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	28663	12	0	0
130-Small Fab - 2 - B4B	D2829	12	41	0
	D3014-1	12	39	0
	NAS1149D0416J	12	1,485	0

Part Specifications

Specifications could not be found.

Plex 2/18/20 11:47 AM Dart.Lavoie.Chantal



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045909



Supplier: BCI001-VC
B C Industrial
14 Old Forest
Kirkland
QC
H9J 2Z8 Canada
Phone: 514-585-8907

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045909

PO Date: 2/20/20

Due Date: 3/4/20

**Purchase Order
Revision:**

Revision Date:

Issued By: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

FEB 20 2020

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	207066	28663				Mirror 6" D2011-101 : as per dwg D2011 REV. G receive ea	Firmed X12	-	3/4/20	12 Ea	0 Ea	12 Ea	\$20.65/Ea	\$247.80
													Grand Total:	\$247.80

FEB 26 2020

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 2/20/20 3:02 PM Dart.Lavoie.Chantal

BC Industrial..... 14 Old Forest....Kirkland....Quebec....H9J-2Z8....Canada
Phone 514-585-8907 Email bcpc1@videotron.ca

Certificate of Compliance

Feb 26 2020

Dart Aerospace Ltd
1270 Aberdeen
Hawksbury, Ont
K6A 1K7

Att: Chantal Lavoie

This is to confirm that the parts delivered on our

PS200226DA-1

mirror 28663

DAS
40
2-30

conforms to the specifications outlined on your purchase

order HB045909

Thank you

Bryan Cameron

#TPS/GST-14264062

#TVQ/PST-1021696907

Terms 2%10 Net 30

Feb 26 2020

Packing Slip

PS200226DA-1

Livrer a/Ship to:

Dart Aerospace Ltd
1270 Aberdeen
Hawksbury, Ont
K6A 1K7

Votre PO# HB045909

Description

Livrer/Ship

B/O

1. mirror 28663
- 2.

12

0

RECEIVED

FEB 26 2020

DART AEROSPACE LTD.

BC Industrial.... 14 Old Forest....Kirkland, Quebec.. H9J2Z8
Phone 514-585-8907 bcpc1@videotron.ca